



# WELDING TRAINING & CERTIFICATION™ : STEEL GMA (MIG) WELDING (WCS03)

## CAREER & TECHNICAL SCHOOL FACILITY PREPARATION CHECKLIST

Thank you for your interest in participating in the I-CAR® Welding Training & Certification: Steel GMA (MIG) Welding course. Taking this action is a meaningful step for your student's professional growth.

**Please provide the following PERSONAL items for each student:**

- Ear plugs protection
- Leather boots or shoes (no tennis shoes)
- Leather welding cape or long sleeve welding shirt
- Welding magnifying lens per individual need for improved vision
- Safety glasses (must be worn at all times)
- Welding gloves
- Welding helmet (auto darkening lens preferred)
- New plastic lens cover for welding helmet
- Welding respirator (NIOSH approved)

**Please provide the following SHOP EQUIPMENT:**

- Welder (MIG) 140 amp or greater (1 machine for every 2 participants)
- 75%/25% Argon/CO2 Shielding gas
- Extra bottle of 75%/25% Argon/CO2 Shielding gas, for use as back up
- ER-70S-6 welding wire (.023 to .030)
- Extra roll of ER-70S-6 welding wire (.023 to .030), for use as back up
- Fire extinguisher with current inspection tag
- Extra consumable supplies: Contact tips, replacement nozzle; Gun liner must match size of wire used
- Drive rolls matched to the type and size of the wire used V shaped for Steel
- Recommended: Small parts kit with consumable supplies for each welder listed above
- Recommended: Auxiliary lighting/fluorescent drop light
- Sturdy mounted vise mounted in the welding area for destructive testing welds
- Classroom with tables and chairs
- Welding screens or welding blankets to protect items near welding area
- Welding stands suitable for allowing vertical & overhead welds at varying positions

**Please provide the following SMALL SHOP TOOLS:**

- 2 pair duckbill locking pliers
- 2 pair locking pliers
- 1 pair 6" C clamp locking pliers
- Felt-tipped permanent marking pens: red/black
- Regular pliers or welding pliers
- Side-cutting pliers or welding pliers
- Non-flammable cleaning supplies and towels
- Plastic abrasive pads
- 8mm or 5/16 punch deep reach or drill
- Extra 5/16 drill's for use as needed
- 6mm or 1/4" punch deep reach or drill
- Extra 1/4" drill's for use as needed
- Stainless steel brush

For more information contact the Career & Technical Schools Hotline at 888.422.7211 or visit [www.i-car.com](http://www.i-car.com)